

## TECHNICAL DATA SHEET

Item number: 0600-443-003 0600-443-004

Product name: STRUCTURE PAINT FOR BUMPERS

## STRUCTURE PAINT FOR BUMPERS

**Description:** One-component structure paint designed for bumpers, batters and wing-mirrors made from plastics. It dries fast and exhibits very good adhesion to common plastics (it does not adhere to PE). The paint is easy-to-use and allows to obtain a fine structure that covers small imperfections of a surface. It exhibits very good resistance to mechanical abrasion as well as weather exposure. It can be applied as a finish coat without the requirement of further coating

### RECOMMENDED USE

- direct spraying on refined plastics

### TECHNICAL PROPERTIES

• Density, (approx) kg/dm <sup>3</sup>	1,0
• Recommended film thickness per one coat, wet, µm.	25-35
• Recommended film thickness per one coat, dry, µm.	15-20
• Dry time (20 °C): 1st degree (tack-free), min	5-6
• Theoretical coverage at 25 µm film thickness dm <sup>3</sup> /m <sup>2</sup>	0,07
• VOC in ready-to-use product, g/l	650
• Recommended number of coats	1-2

**GLOSS:** eggshell

**COLOR:** 003-black 004-graphite

### PRODUCT APPLICATION

Contents should be stirred after opening the can.

### PRODUCT APPLICATION

#### Application methods:

One coat – conventional sprayer

- ▲ tip size 1,4-1,6 mm
- ▲ spraying pressure 3,0-4,0 atm

**Solvent:** item number 8010

Hardware cleaning: item number 8010

### APPLICATION

**Surface** Plastics should be cleaned, degreased and free from any other contaminants as they are the main reason of coating failure.

#### Painting and curing conditions

- surface temperature above 10°C
- good ventilation

**SHELF LIFE:** 9 months from the production date in original unsealed container.

**WARNING!** This product is designed for professional use in the given industry. Detailed information regarding product safety can be found in the MSDS.